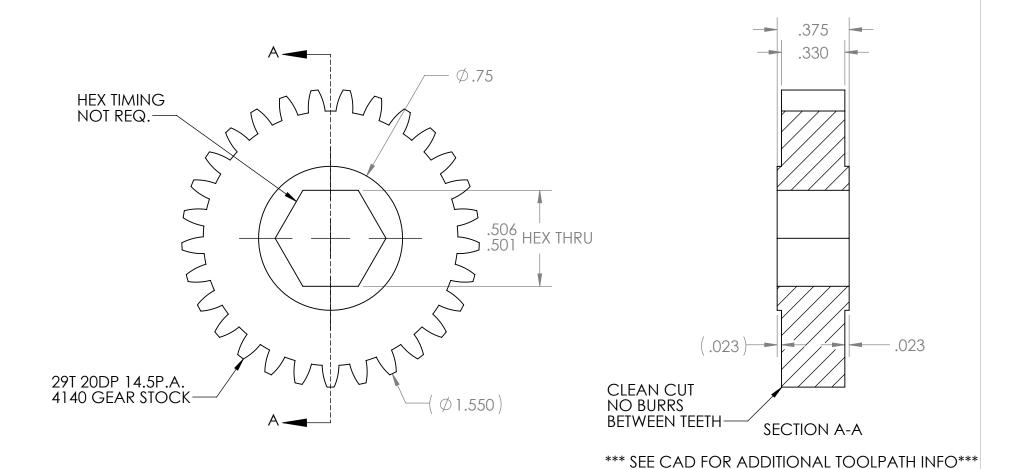
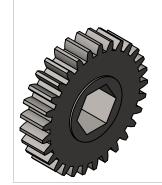
REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	2013	
2	redrawn to am Standard, added actual teeth	2/12/2018	N. LAWRENCE





UNLESS OTHERWISE SPECIFIED: COMMENTS: MAndyMark Name **DIMENSIONS ARE IN INCHES** DUAL DIMENSIONS ARE IN MILLIMETERS. TOLERANCES: TITLE: BREAK ALL SHARP EDGES. FRACTIONAL ±1/16 29T 20DP 500HEX ±1° ±5° ANGULAR: MACH ANGULAR: BEND ONE PLACE DECIMAL ±0.1 **GEAR** TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 NAME DATE SIZE DWG. NO. **REV** 4140 STEEL CHECKED FINISH ENG APPR. ZINC PLATED MFG APPR. **SCALE: 2:1** SHEET 1 OF 1 DO NOT SCALE DRAWING Q.A.

4 3